

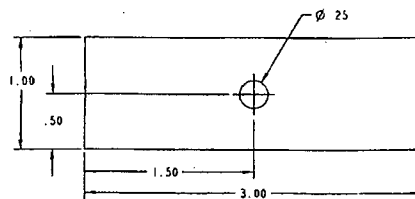
PBG 743001-271

X

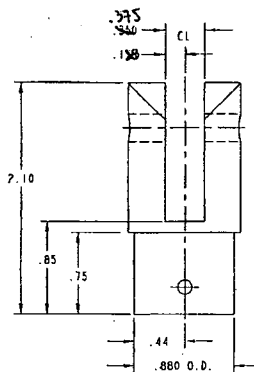
x

H:\FORMS\Quality Assurance\approved QA\FAI revD

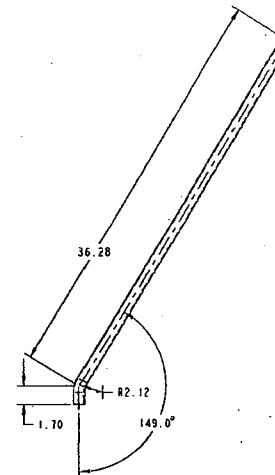
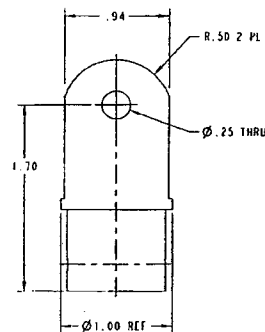
RELEASED



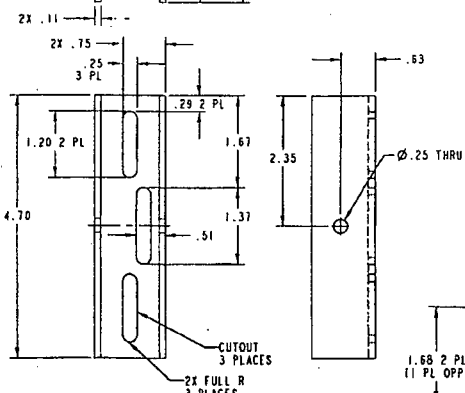
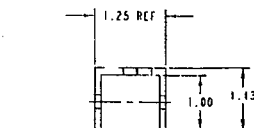
① -271 DOUBLER $\frac{1}{4}$ "
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 2.000



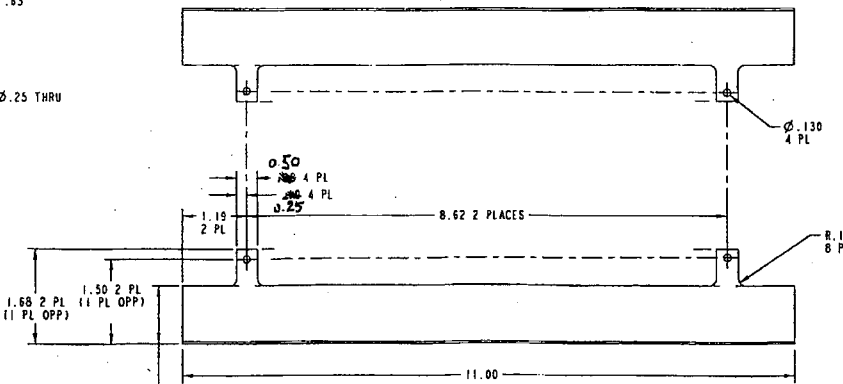
① -125 CLEVIS $\frac{1}{4}$ "
MATL: 1.00 RHD, 6061-T6, 00-A-200/8
SCALE 2.000



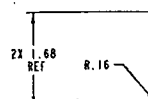
① -343 TUBE ARM $\frac{1}{4}$ "
MATL: 1.00 O/D X .065 WALL 6061-T6 TUBE
WW-T-700/6
SCALE 0.200



① -121 SQUARE SLEEVE $\frac{1}{4}$ "
MATL: 1.25 SD, 7075-T6, 00-A-200/11
SCALE 1.000



① -267 PAD ATTACHMENT FIXTURE $\frac{1}{4}$ "
MATL: .032 THK 2024-T3, 00-A-250/4
SCALE 1.000



PREMIER AVIATION, INC.
2022 Aviation Parkway, Grand Prairie, Texas 75052
D105V8 B67-43001 B1
SCALE: 1/4" = 1" SHEET 34 of 45

ORIGINAL

NO. 41498
WITHOUT NOTICE
WORK CENTER
ENGINEERING
RETURN TO
UNCONTROLLED COPY
SUBJECT TO AGREEMENT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:49 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 41498

Part Number: PB6743001271

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:49 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER
Job Number : 41498	
Estimate Number : 13410	
P.O. Number :	Part Number : PB6743001271
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B67-43001 P.34
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40058	Material :
Written By :	Due Date : 18/09/2008 Qty: 20 Um: Each
Checked & Approved By : <u>JUL 08.8.20</u>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0218 sf(s)/Unit Total: 0.4368 sf(s)

6061-T6 .125Sheet

batch:- 108730

1B8-9-3

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

1B8-9-3

2-Deburr if necessary

08/08/11

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



1B8-9-3

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

08/08/11

counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 132

09/09/12

x23

56